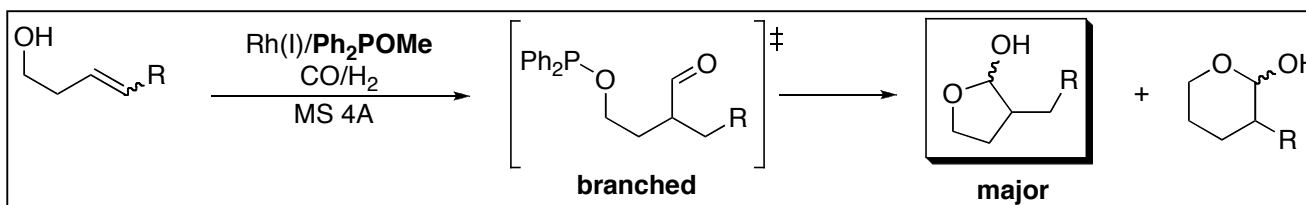


Branched-Regioselective Hydroformylation with Catalytic Amounts of a Reversibly Bound Directing Group



by Christian U. Grünanger and Bernhard Breit

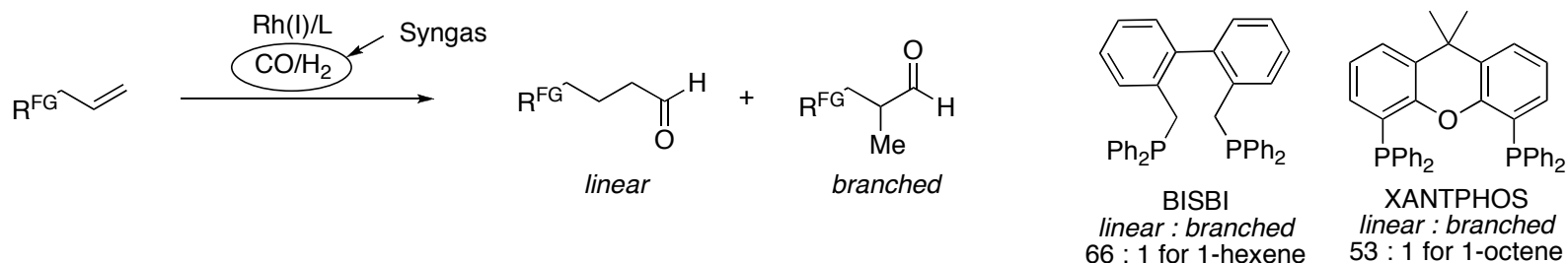
Angew. Chem. Int. Ed. **2008**, 47, early view

Karla Bravo
Current Literature
 08/30/2008

Hydroformylation of olefins. An industrial atom-economic C/C-bond forming reaction

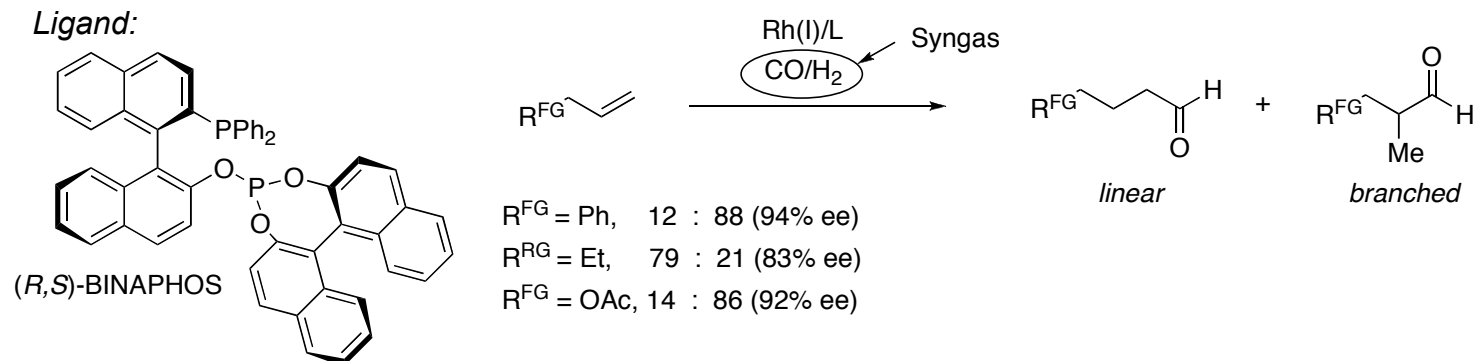
Important industrial process for the production of aldehydes and ketones: **> 7 million tons of oxo products/year**.
Based on homogeneous catalysis: HCo(CO)_4 (Otto Roelen, 1938), rhodium(I) complexes, $\text{RhH(CO)(PPh}_3)_3$ (Wilkinson, 1968).

✓ *Linear-selective hydroformylation of terminal alkenes, Ligands (L): BISBI, XANTPHOS.*



Synthetic challenge: Control of Branched-Regioselectivity

- No catalyst is known for a general branched-selective hydroformylation of terminal and internal alkenes.
- Simultaneous control of both, enantio- and regioselectivity in enantioselective hydroformylations has not yet been achieved.



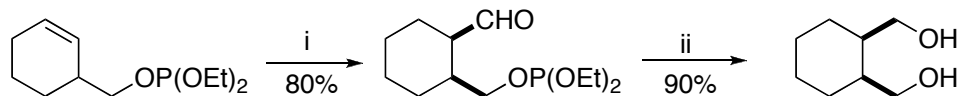
➔ Efforts have been directed towards the development of a **Substrate-Directed Reaction**

Breit, B. *Acc. Chem. Res.* **2003**, 36, 264-275

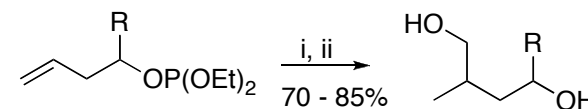
Towards the development of a branched-regioselective hydroformylation reaction...

Use of substrate-bound directing groups (stoichiometric amounts): phosphite and phosphine groups

- Chelation-control by phosphite esters in cyclic and acyclic homoallylic systems.



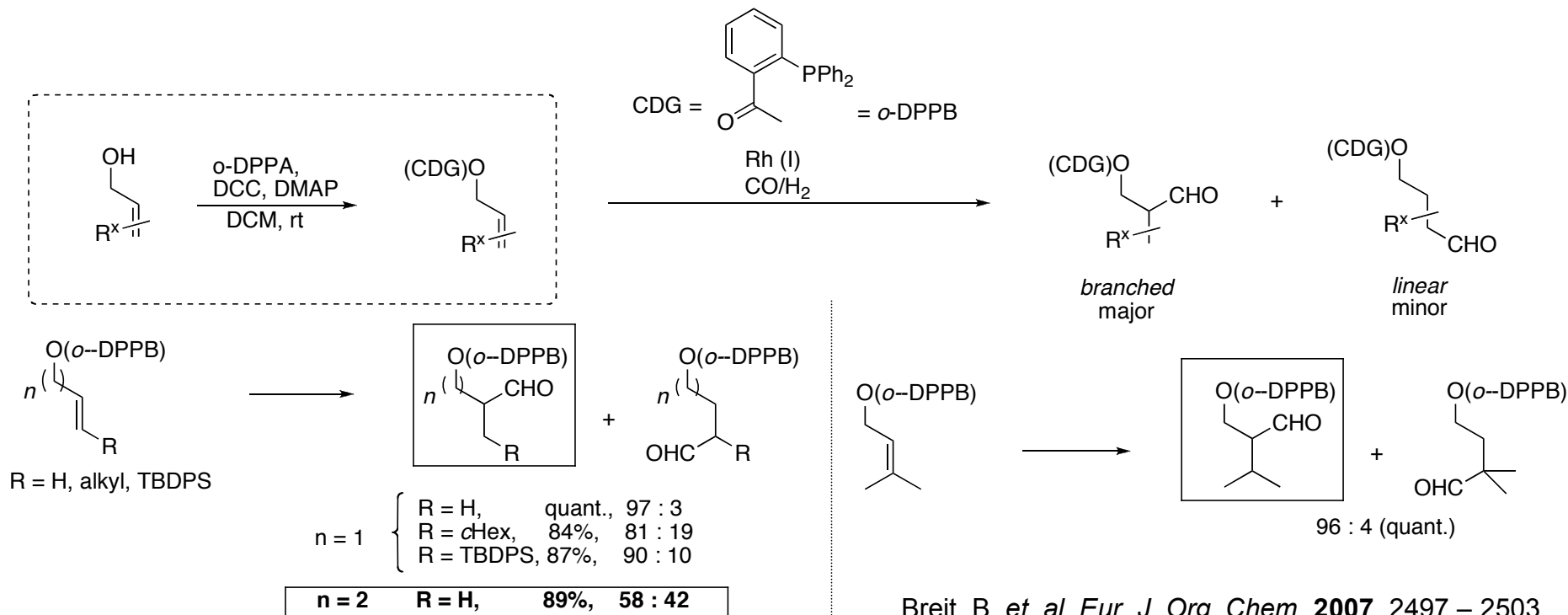
i. H_2/CO (1:1, 500 psi), $[\text{Rh}(\text{OAc})_2]_2$ (alkene:Rh, 50:1), benzene, 100°C , 44h, ii. LAH, Et_2O



R = H, Me, Ph

Jackson, W. R. et al., *J. Chem. Soc. Chem. Commun.* **1990**, 763 – 764.

- Identification of *o*-DPPB esters (*ortho*-(diphenylphosphanyl) benzoyl) as efficient catalyst-directing groups (CDG) in the branched-selective hydroformylation of allylic esters.



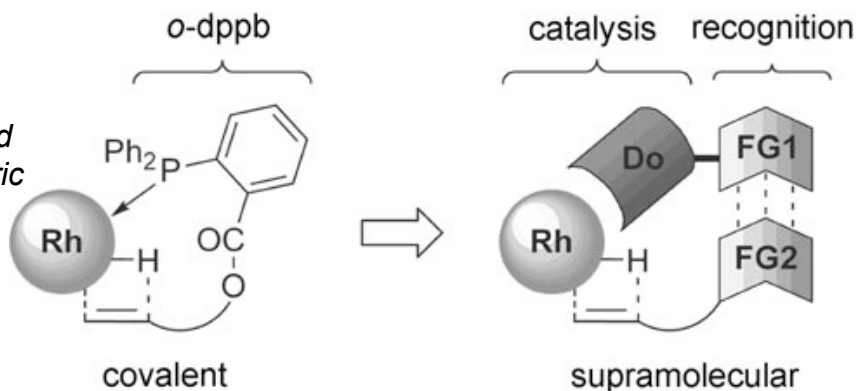
Breit, B. et al. *Eur. J. Org. Chem.* **2007**, 2497 – 2503.

The concept of using catalytic amounts of a directing group to control regioselectivity

(b) Mix. guanidine-phosphine based supramolecular ligand

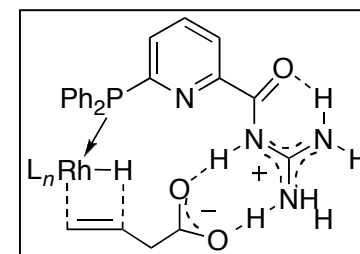
o-dppb

- Covalent ligand-substrate bond prevents use of substoichiometric amounts of the ligand.

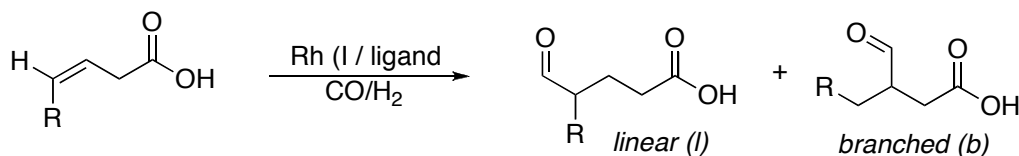


receptor-based ligand

- Combination of phosphine ligand & guanidinium-bases recognition unit for carboxylic acid substrates



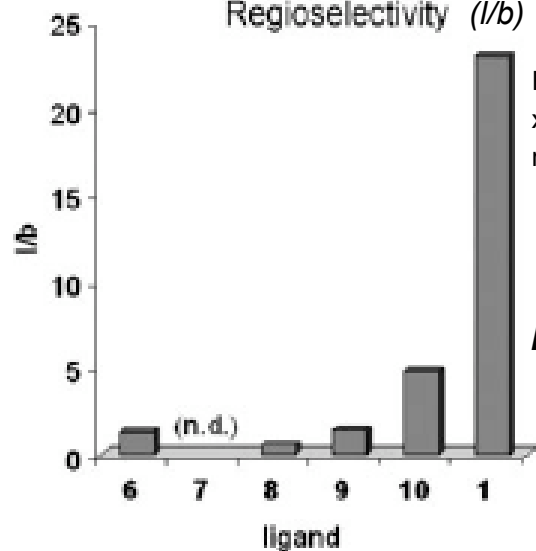
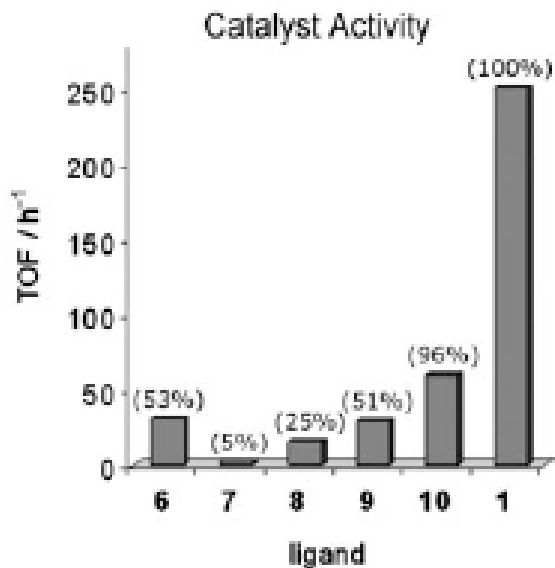
For R = H



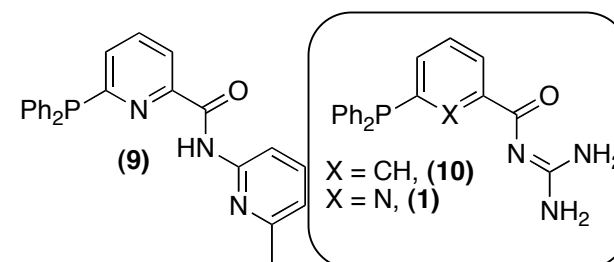
For R = Me :

a b

Regioselectivity (l/b)



PPh₃ (6)
xantphos (7)
no ligand (8)



For an internal alkene, R=Me

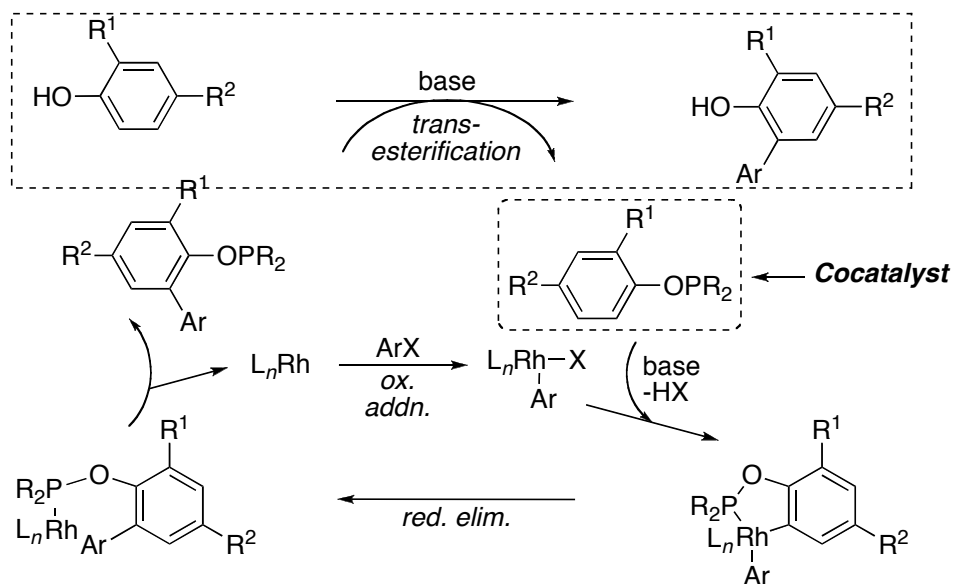
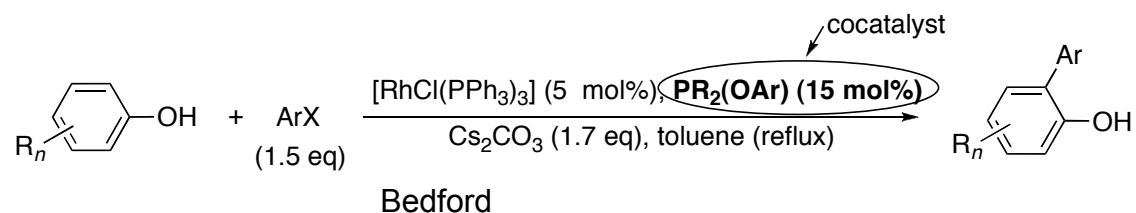
Ligand: 1, 80.5% conv., 11:1 (a/b)

Breit, B. et. al. *Angew. Chem. Int. Ed.* **2008**, 47, 311–315.

Title Paper: "Use of catalytic amounts of phosphinites as reversible-bound directing groups for the branched regioselective hydroformylation of homoallylic alcohols"

Why phosphinites?

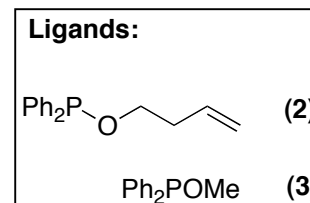
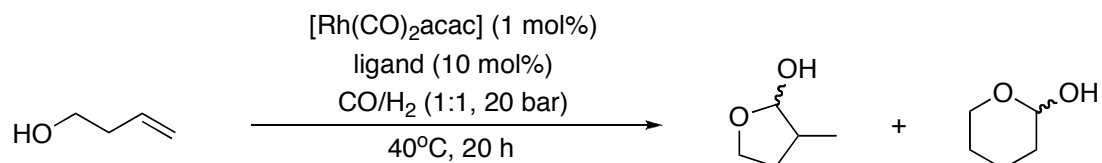
- o Reversible exchange with phenols and alcohols in the presence of basic or acidic catalysts.



Bedford, R. B. *et al. Angew. Chem. Int. Ed.* **2003**, *42*, 112-114.

Title Paper: Phosphetites do the trick ...

Optimization of the branched-regioselective hydroformylation using catalytic amounts of phosphinites as CDG (CDG = catalyst directing group).

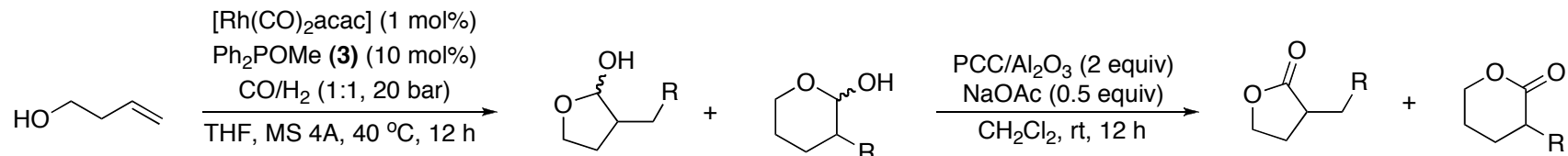


| Entry | Ligand | Additive | Solvent | Conv. [%] ^[a] | Regioselectivity ^[a] (γ:δ) |
|-------|--------|--|---------|--------------------------|---------------------------------------|
| 1 | 2 | tetrazole 10 mol % | toluene | 66 ^[b] | 46:54 |
| 2 | 2 | Cs ₂ CO ₃ 10 mol % | toluene | 24 | 45:55 |
| 3 | 2 | K ₃ PO ₄ 10 mol % | toluene | 36 | 41:59 |
| 4 | 2 | LiCl 10 mol % | toluene | 62 | 99:1 |
| 5 | 2 | LiCl 1 mol % | THF | 11 | 99:1 |
| 6 | 2 | LiCl 0.1 mol % MS (4 Å) ^[d] | THF | 99 | 97:3 |
| 7 | 3 | MS (4 Å) | THF | 99 ^[c] | 99:1 |

[a] Determined by GC. [b] Conversion after 6 h. [c] Complete conversion was reached after 6 h. [d] MS = molecular sieve.

Title Paper: Phosphinites do the trick ...

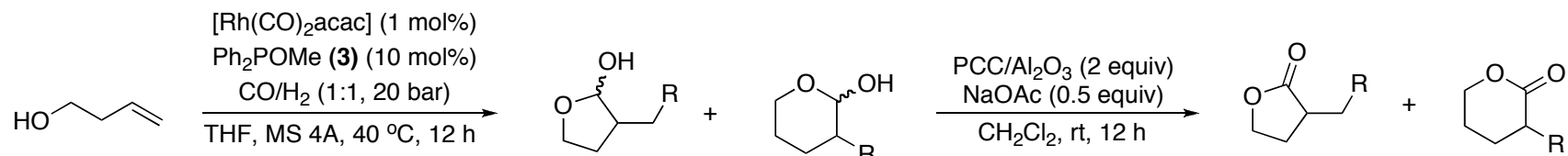
Development of the position-selective hydroformylation of homoallylic alcohols using a catalytic amount of a CDG



| entry | substrate | major product | conv. [%] ^a | yield lactones [%] ^b | regioselectivity ^c (γ : δ) |
|-------|-----------|---------------|------------------------|---------------------------------|---|
| 1 | | | 100 | 91 | 99 : 1 (27 : 73) |
| 2 | | | 100 | 85 | >99 : < 1 (54 : 46) |
| 3 | | | 100 | 88 | >99 : < 1 (52 : 48) |
| 4 | | | 98 | 84 | 97 : 3 (65 : 35) |
| 5 | | | 84 | 92 | 99 : 1 (45 : 55) |
| 6 | | | 81 | 83 | 97 : 3 (28 : 72) |

[a] Conversion determined by GC after hydroformylation. [b] Yields based on conversion of hydroformylation step. [c] Regioselectivity of the hydroformylation reaction determined at the stage of the lactols by GC and reconfirmed by NMR spectroscopy after oxidation to the corresponding lactones. In brackets: Regioselectivity of the hydroformylation with 10 mol% PPh_3 as the ligand under otherwise identical conditions.

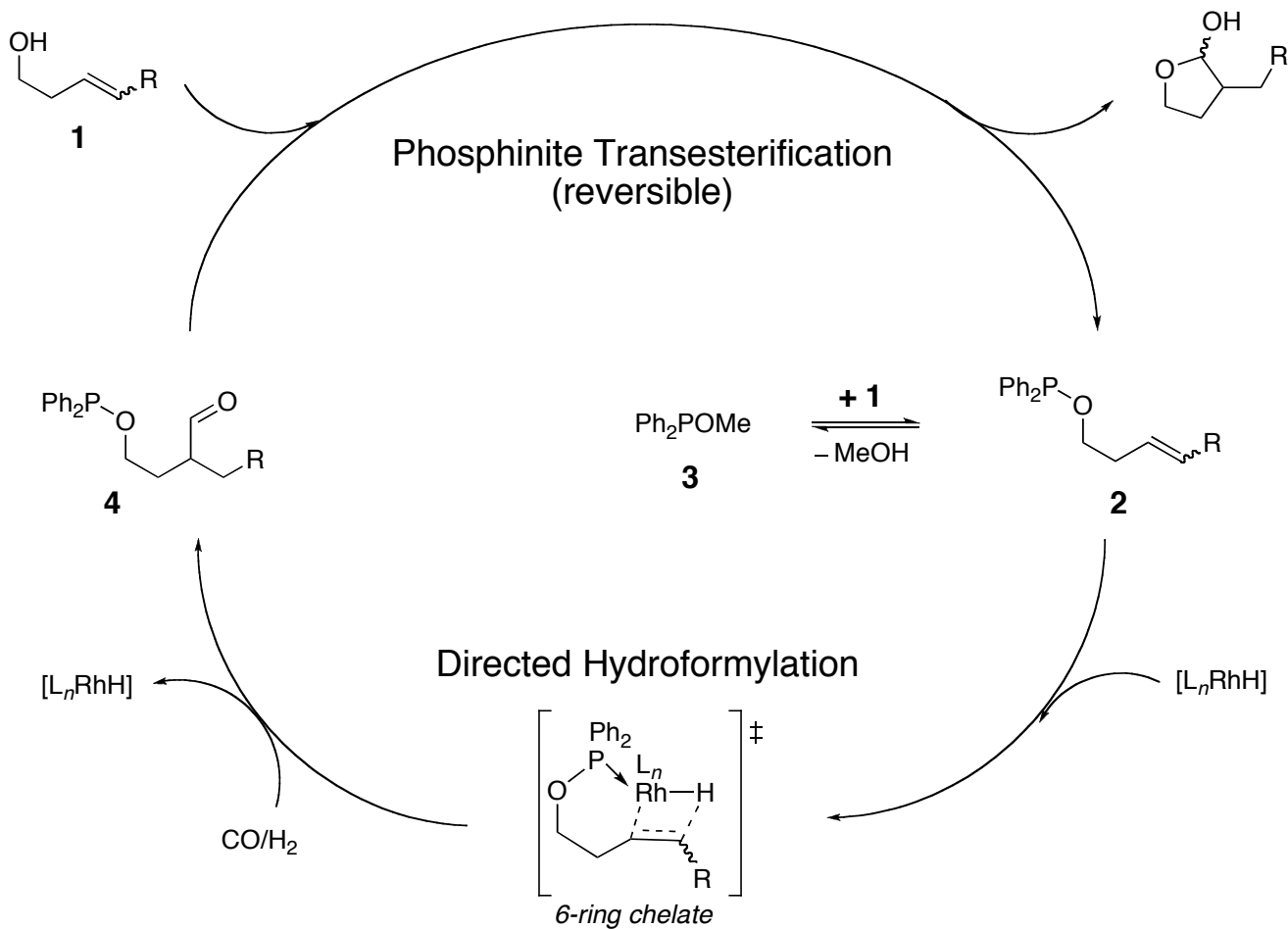
Title Paper: Phosphinites do the trick ...



| entry | substrate | major product | conv. [%] ^a | yield lactones [%] ^b | regioselectivity ^c (γ:δ) |
|-------|-----------|---------------|------------------------|---------------------------------|-------------------------------------|
| 7 | | | 75 | 42 | 97 : 3 (48 : 52) |
| 8 | | | 98 | 88 | 99 : 1 |
| 9 | | | 85 | 99 | 99 : 1 |
| 10 | | | 93 | 99 | 99 : 1 |
| 11 | | | 6 | not isolated | 53 : 47 (54 : 46) |

[a] Conversion determined by GC after hydroformylation. [b] Yields based on conversion of hydroformylation step. [c] Regioselectivity of the hydroformylation reaction determined at the stage of the lactols by GC and reconfirmed by NMR spectroscopy after oxidation to the corresponding lactones. In brackets: Regioselectivity of the hydroformylation with 10 mol% PPh₃ as the ligand under otherwise identical conditions.

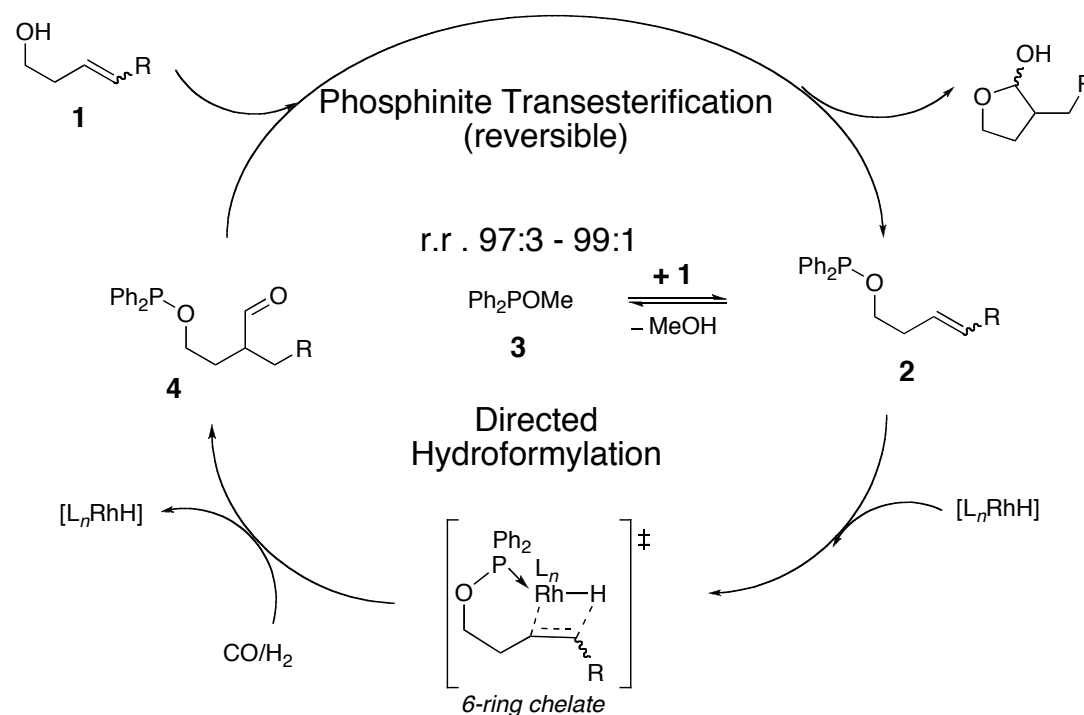
Title Paper: Plausible catalytic cycle...



3 is a catalyst-directing group (CDG) operating through reversible substrate- and catalyst-binding

Summary and Conclusions

✓ Phosphinites work as reversibly bound catalyst-directing groups in catalytic amounts for the branched-regioselective hydroformylation of homoallylic alcohols with terminal alkenes, and position-selective hydroformylation of internal alkenes.



✓ The present methodology provides an efficient entry to γ -lactols and -lactones, which are useful synthetic building blocks.

x Limited to a particular functionality (O-heteroatom): homoallylic alcohols.

• Future work:

- Control of diastereo- and enantioselectivity in branched-regioselective hydroformylation reactions.